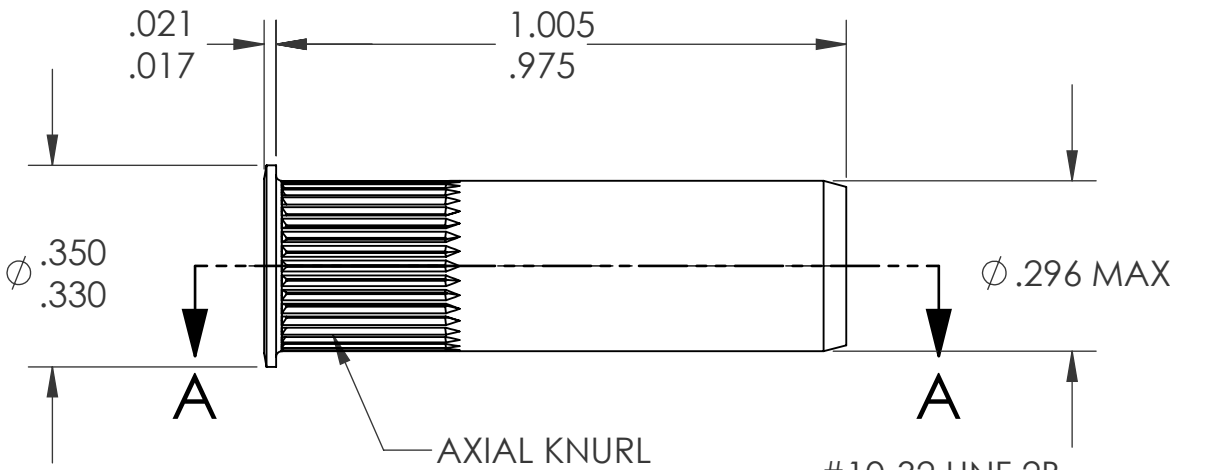
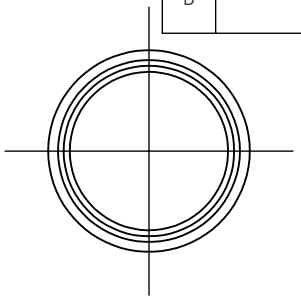
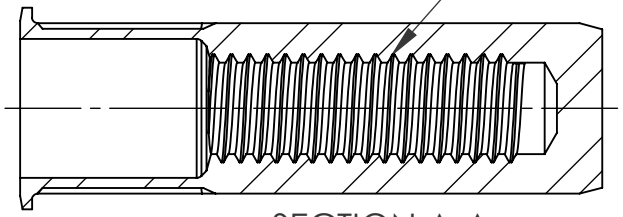
| REVISIONS | | | |
|---|---|---|---|
| REV. | DESCRIPTION | DATE | ECN |
| A | INITIAL RELEASE | 5/23/05 | |
| B | NEW FINISH PER SFS-01-001, SC2 | 1/19/15 | 1739 |

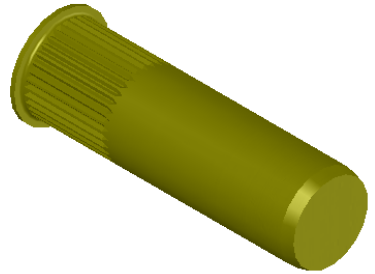


#10-32 UNF 2B
PER ASME B1.1
MINOR DIA.: .156 - .164



SECTION A-A
SCALE 3 : 1



NOTE:
1. GRIP RANGE: .130 - .225
2. HOLE SIZE: .297 +.006/-.000 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: .735 MAX
4. INSTALLED THREAD DEPTH: .840 REF.
5. LUBRICATION: OIL
6. INSTALLATION TOOL: SSG 802 SPIN SPIN

**PROPRIETARY AND CONFIDENTIAL**

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SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.

| NEXT ASSY | USED ON |
|---|---|
| APPLICATION | |

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: MACH ± 1 BEND ±1
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.002

INTERPRET GEOMETRIC TOLERANCING PER:
ASME Y14.5M-1994

MATERIAL
C1008/C1010

FINISH
ZINC PLATE W/YELLOW TRIVALENT CHROMATE PER SFS-01-001, SC2

DO NOT SCALE DRAWING

| | NAME | DATE |
|---|---|---|
| DRAWN | TOO | 5/23/05 |
| CHECKED | | |
| ENG APPR. | TOO | 5/23/05 |
| MFG APPR. | AJP | 5/23/05 |
| Q.A. | | |

COMMENTS:

E-mail: info@sherex.com
www.sherex.com
Phone: 866-474-3739
Fax: 716-875-0358

TITLE:
SMALL FLANGE CLOSED END

| SIZE | DWG. NO. | REV |
|---|---|---|
| A | CAK2-1032-225B | B |

| SCALE: 2:1 | WEIGHT:.0054 kg | SHEET 1 OF 1 |
|---|---|---|

5 4 3 2 1