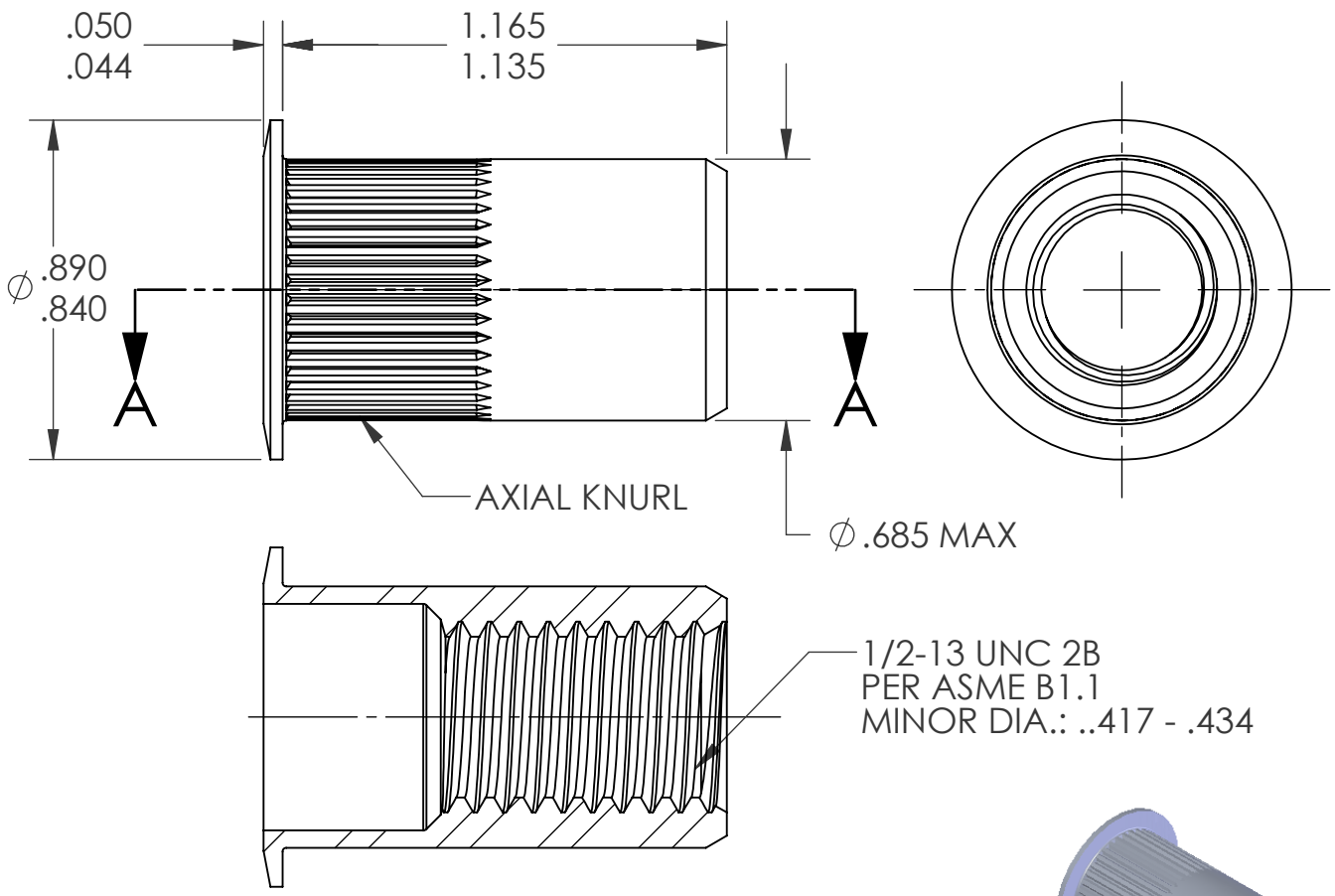
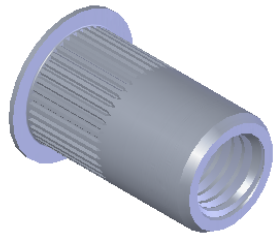
REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	4/22/09	1167





NOTE:
1. GRIP RANGE: .063 - .200
2. HOLE SIZE: .688 +.006/-.000 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: .850 MAX.
4. LUBRICATION: NONE
5. INSTALLATION TOOL: MS 100 SPIN PULL

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002	DRAWN	TWR	4/22/09
			CHECKED		
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	ENG APPR.	JVK	4/22/09
			MFG APPR.		
		MATERIAL 302/303 STAINLESS	Q.A.	JVK	4/22/09
		FINISH PASSIVATE	COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

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TITLE:
LARGE FLANGE OPEN END

SIZE	DWG. NO.	REV
A	CAL1-5013-200	A

SCALE: 2:1	WEIGHT: kg	SHEET 1 OF 1

5 4 3 2 1