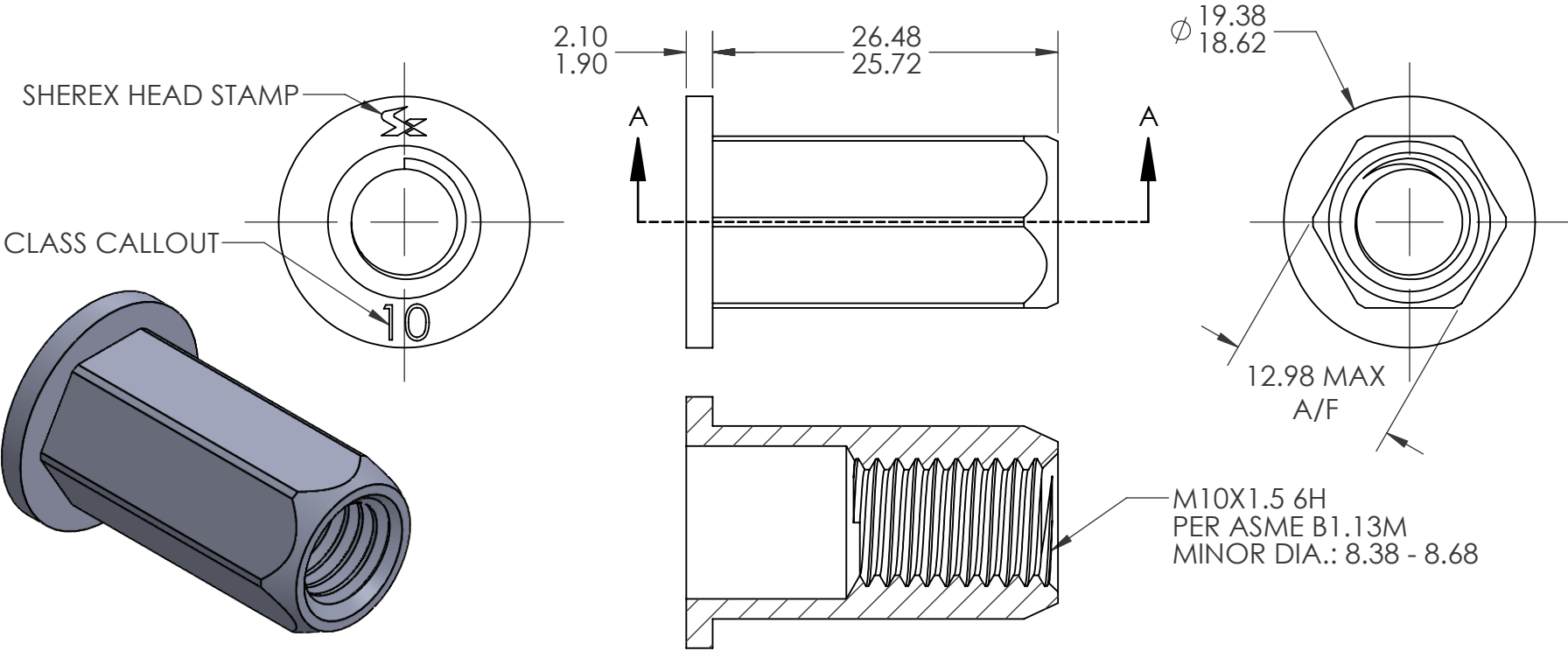


REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIALS
A	INITIAL RELEASE	9/4/24	4528	PMZ



- NOTE:
- GRIP RANGE: 1.0 - 3.0
 - HOLE SIZE: 13.00 +0.15/-0.00 A/F AFTER ALL APPLIED FINISHES.
 - INSTALLED LENGTH: 20.50 MAX
 - LUBRICATION: NONE
 - INSTALLATION TOOL: FLEX 18/RIV 943 SPIN PULL
 - THREAD MEETS CLASS 10 PROOF LOAD PER ISO 898-2: 60.3kN

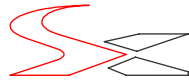
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ± 0.3 TWO PLACE DECIMAL ± 0.08	DRAWN	PMZ	9/4/24
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED		
			ENG APPR.	JVK	9/4/24
		MATERIAL 10B21	MFG APPR.	AP	9/4/24
			Q.A.		
		FINISH ZINC PLATE CLEAR TRIVALENT CHROMATE PER SHEREX SFS-01-001 SC1	COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		
NEXT ASSY	USED ON				
APPLICATION			DO NOT SCALE DRAWING		



TITLE:
FULL HEX HIGH STRENGTH

SIZE	DWG. NO.	REV
A	HHS2-1015-3.0	A
SCALE: 2:1		WEIGHT:
SHEET 1 OF 1		