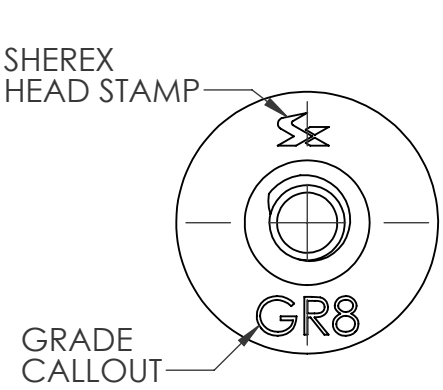
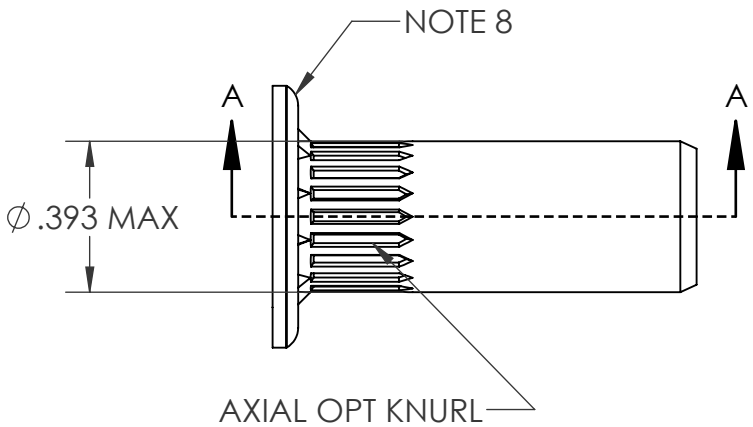
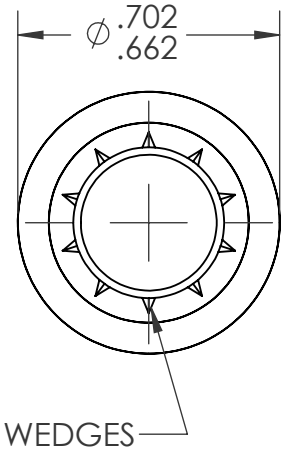
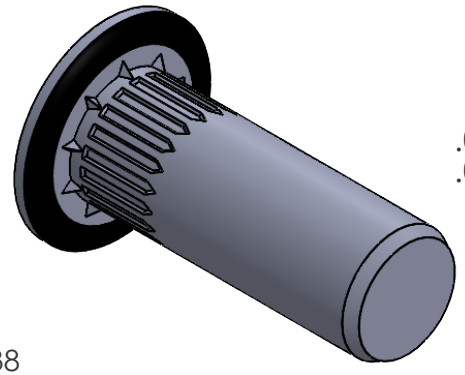
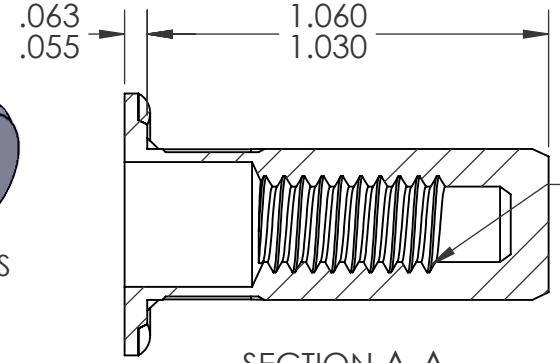
REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIALS
A	INITIAL RELEASE	11/3/25	4707	JLC











NOTE:
1. GRIP RANGE: .060 - .138
2. HOLE SIZE: .394 +.006/-.000 AFTER ALL APPLIED FINISHES
3. INSTALLED LENGTH: .846 MAX
4. INSTALLED THREAD DEPTH: .620 REF.
5. LUBRICATION: NONE
6. INSTALLATION TOOL: FLEX 5 SPIN PULL
7. THREAD MEETS GRADE 8 PROOF LOAD PER SAE J995: 5250LBF
8. DEPOSIT PLASTISOL ALONG OUTER GROOVE OF THE HEAD

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED, ALL SPECIFICATIONS REFERENCED ON THIS DRAWING WILL PERTAIN TO THE MOST RECENT AND ACTIVE REVISION.

NEXT ASSY	USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: MACH ± 1 BEND ±1
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.005

INTERPRET GEOMETRIC TOLERANCING PER:
ASME Y14.5M-1994

MATERIAL
10B21 STEEL

FINISH
ZINC PLATE CLEAR
TRIVALENT CHROMATE PER
SFS-01-001, SC1

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	JLC	5/28/25
CHECKED		
ENG APPR.	JVK	5/28/25
MFG APPR.		
Q.A.		

COMMENTS:

E-mail: info@sherex.com
www.sherex.com
Phone: 866-474-3739
Fax: 716-875-0358

TITLE:
LARGE FLANGE ROUND BODY

SIZE	DWG. NO.	REV
A	RHS2-2520-138BS	A

SCALE: 2:1 | WEIGHT: | SHEET 1 OF 1

5 4 3 2 1

E D C B A