



PennEngineering

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Part # LAS-832-2MD, Floating self-clinching, locking thread fasteners LA4, LAC, LAS - Unified

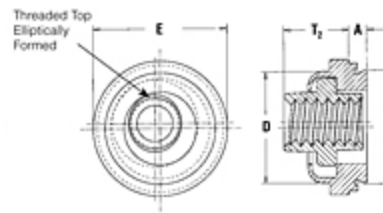
Locking and Non-locking Threads

These fasteners provide load-bearing threads in thin sheets and permit up to .030" adjustment for mating hole misalignment.

The self-clinching feature offers fast and simple assembly. The fasteners are squeezed into prepared holes using any standard press. The sheet remains flush on one side, and the fastener is permanently locked in place.

Extra strength and support in assembly is obtained by the threads of the floating nut extending fully into the retainer

[+ more](#)

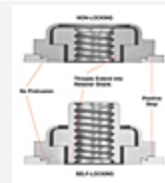


Specifications



Thread Size .164-32 (#8-32)

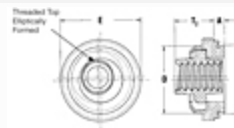
Thread Type Self-Locking



Thread Code 832

Shank Code 2

A (Shank) Max. .054 in



Min. Sheet Thickness .054 in

Hole Size in Sheet + .003 - .000	.368 in
C Max.	.367 in
D Max.	.365 in
E ± .015	.440 in
T2 Max.	.210 in
Min. Dist. Hole C/L to Edge	.34 in
Float	.015” minimum, in all directions from center, .030” total
Fastener Material	Steel
Fastener Materials - Retainer	Heat-Treated Carbon Steel
Fastener Materials - Nut	300 Series Stainless Steel
Retainer Finish	Zinc plated per ASTM B633, SC1 (5µm), Type III, colorless
Nut Finish	Black Dry-film Lubricant
For Use in Sheet Hardness¹	HRB 70 / HB 125 or Less
Thread Specification	Internal, ANSI B1.1, 2B
CAD Supplier	PennEngineering® (PEM®)

¹ HRB - Hardness Rockwell “B” Scale. HB - Hardness Brinell.