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Part # LAS-M4-2MD, Floating self-clinching, locking thread fasteners LA4, LAC, LAS - Metric

Locking and Non-locking Threads

These fasteners provide load-bearing threads in thin sheets and permit up to 0.76mm adjustment for mating hole misalignment.

The self-clinching feature offers fast and simple assembly. The fasteners are squeezed into prepared holes using any standard press. The sheet remains flush on one side, and the fastener is permanently locked in place.

Extra strength and support in assembly is obtained by the threads of the floating nut extending fully into the retainer

+ <u>more</u>



Specifications		-
Thread Size x Pitch	M4 x 0.7	
Thread Type	Self- Locking	
Thread Code	M4	
Shank Code	2	
A (Shank) Max.	1.38 mm	
Min. Sheet Thickness	1.38 mm	
Hole Size in Sheet + 0.08	9.35 mm	

C Max.	9.33 mm	
D Max.	9.28 mm	
E ± 0.38	11.18 mm	
T2 Max.	5.34 mm	
Min. Dist. Hole C/L to Edge	8.64 mm	
Float	0.38mm minimum, in all directions from center, 0.76mm total	
Fastener Material	Steel	
Fastener Materials - Retainer	Heat-Treated Carbon Steel	
Fastener Materials - Nut	300 Series Stainless Steel	
Retainer Finish	Zinc plated per ASTM B633, SC1 (5 μ m), Type III, colorless	
Nut Finish	Black Dry-film Lubricant	
For Use in Sheet Hardness ¹	HRB 70 / HB 125 or Less	
Thread Specification	Internal, B1.13M, 6H ANSI/ASME	
CAD Supplier	PennEngineering® (PEM®)	

¹ HRB - Hardness Rockwell "B" Scale. HB - Hardness Brinell.

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